



AMERICAN & OHIO LOCOMOTIVE CRANE CO. INC.

**811 Hopley Avenue
P.O. Box 511
Bucyrus, Ohio 44820**

800-993-6446 ~ 419-562-6010 ~ Fax: 419-562-2565 ~ www.aolcrane.com

OEM Product Support Bulletin

No. 24

DATE: September 17, 2013 (revision date)

SUBJECT: SWING BRAKE LOCKOUT KIT Kit Part #: Q1602869

RATING:

<input type="checkbox"/> DIRECTIVE (Action is required)	<input type="checkbox"/> ALERT (Potential Problem)
<input type="checkbox"/> INFORMATION (Action is optional)	<input checked="" type="checkbox"/> PRODUCT IMPROVEMENT (Enhanced Product)

Machine Model (s): American Models 840/850/855-DE Locomotive Cranes

Serial Numbers: Optional Kit

Summary: Keeps Swing Brake released for certain applications

Operational Impact:

- If the crane is transported with the boom attached and resting on a saddle mount on an idler car the upper structure needs to rotate free to negotiate turns.
- This kit allows an override of the standard "spring applied" swing brake.
- The brake is shown in the released position. As air is exhausted from the cylinder, the piston retracts, the spring extends and engages the brake band.

- The modification kit consists of a retaining device which is inserted thru the deck plate between the clevis end of the spring retaining bolt and the spring support plate
- The locking plate is inserted when the spring is compressed.
- Locking the spring prevents the brake from engaging.

